

INOPTEP 2025  **PTEP 2025**

**NINTH INTERNATIONAL CONFERENCE
SUSTAINABLE POSTHARVEST AND
FOOD TECHNOLOGIES
INOPTEP 2025**

and

**XXXVII NATIONAL CONFERENCE
PROCESSING AND ENERGY
IN AGRICULTURE
PTEP 2025**

April 7th – 10th, 2025, ZLATIBOR, SERBIA

BOOK OF ABSTRACTS ZBORNIK APSTRAKATA

**DEVETA MEĐUNARODNA KONFERENCIJA
ODRŽIVE POSLEUBIRAJUĆE I
PREHRAMBENE TEHNOLOGIJE
INOPTEP 2025**

i

**XXXVII NACIONALNA KONFERENCIJA
PROCESNA TEHNIKA I ENERGETIKA
U POLJOPRIVREDI
PTEP 2025**

7 – 10. april, 2025, ZLATIBOR, SRBIJA

SCIENTIFIC COMMITTEE / NAUČNI ODBOR

(Scientific Committee conducted a review of conference abstract)

International members:

Prof. Dr. Marco Dalla Rosa, Italy, University of Bologna,
Prof. Dr. Paola Pittia, Italy, University of Teramo, Faro, ISEKI Food Association President,
Prof. Dr. Rui Costa, Portugal, Polytechnic Institute of Coimbra, ISEKI Food Association Secretary General,
Prof. Dr. Rafat Al Afif, Austria, BOKU, Vienna,
Prof. Dr. Silva Cristina, Portugal, Portuguese Catholic University,
Prof. Dr. Cecilia Hodur, Hungary, University of Szeged,
Prof. Dr. Vanja Jurišić, Croatia, University of Zagreb,
Prof. Dr. Zuzana Hlavačová, Slovakia, Slovak University of Agriculture in Nitra,
Prof. Dr. Costas Biliaderis, Greece, Aristotle University of Thessaloniki,
Prof. Dr. Vlasta Vozarova, Slovakia, Slovak University of Agriculture in Nitra,
Prof. Dr. Vangelče Mitrevski, North Macedonia, University of Bitola,
Prof. Dr. Dorota Kręgiel, Poland, Lodz University of Technology,
Prof. Dr. Attila Gere, Hungary, Hungarian University of Agriculture and Life Sciences,
Dr. Branimir Šimić, Croatia, Agricultural Institute Osijek,
Prof. Dr. Cosmin Sălășan, Romania, University of Life Sciences "King Mihai I", Timișoara,
Prof. Dr. Izabela Witońska, Poland, Lodz University of Technology,
Prof. Dr. Danijela Bursać Kovačević, Croatia, University of Zagreb,
Prof. Dr. Neven Voća, Croatia, University of Zagreb.

National members:

Prof. Dr. Milivoj Radojčin, Faculty of Agriculture, University of Novi Sad,
Prof. Dr. Ivan Pavkov, Faculty of Agriculture, University of Novi Sad,
Prof. Dr. Filip Kulić, Faculty of Technical Science, University of Novi Sad,
Dr. Sonja Gvozdenac, Institute of Field and Vegetable Crops Novi Sad,
Dr. Goran Todorović, Maize Research Institute "Zemun Polje", Belgrade,
Dr. Olivera Đuragić, Institute of Food Technology, University of Novi Sad,
Dr. Aleksandra Đukić Vuković, ass. prof., Faculty of Technology and Metallurgy, University of Belgrade,
Dr. Branislav Šojić, ass. prof., Faculty of Technology, University of Novi Sad,
Dr. Milka Vujaković, Agricultural Extension Service "Agricultural Station", Novi Sad,
Dr. Rade Stanisavljević, Institute for Plant Protection and Environment, Belgrade,
Dr. Lana Đukanović, Institute for Plant Protection and Environment, Belgrade,
Dr. Mladenka Pestorić, Institute of Food Technology, University of Novi Sad,
Prof. Dr. Maša Bukurov, Faculty of Technical Science, University of Novi Sad,
Prof. Dr. Aleksandra Dimitrijević, Faculty of Agriculture, University of Belgrade,
Prof. Dr. Nebojša Novković, Faculty of Agriculture, University of Novi Sad,
Prof. Dr. Jelena Pejin, Faculty of Technology, University of Novi Sad,
Prof. Dr. Siniša Bikić, Faculty of Agriculture, University of Novi Sad,
Prof. Dr. Vladimir Bugarski, Faculty of Technical Science, University of Novi

Publisher / Izdavač

National Society of Processing and Energy in Agriculture, Novi Sad, Serbia
Nacionalno društvo za procesnu tehniku i energetiku u poljoprivredi, Novi Sad,
Trg Dositeja Obradovića 8

Co-publisher / Suizdavač

Faculty of Agriculture, Novi Sad, Serbia
Poljoprivredni fakultet, Novi Sad, Trg Dositeja Obradovića 8

Editor in Chief / Glavni i odgovorni urednik: Prof. Dr. Milivoj Radojčin

Editors / Urednici

Prof. Dr. Siniša Bikić
Doc. Dr. Aleksandra Đukić-Vuković

For Publisher / Za izdavača: Mr. Miladin Kostić

Technical editor / Tehnički urednik: Prof. Dr. Siniša Bikić

Printed by / Štampa: Offsetprint, Novi Sad, Primorska 84

This is an Open Access article distributed under the terms of the Creative Commons Attribution 4.0 International (CC BY 4.0) (<https://creativecommons.org/licenses/by/4.0/>)

Edition / Tiraž: 150

ISBN: 978-86-7520-629-3

E-mail: ptep@ptep.org.rs

www.ptep.org.rs

CONFERENCE ORGANIZERS:

- UNIVERSITY OF NOVI SAD, FACULTY OF AGRICULTURE, DEPARTMENT OF AGRICULTURAL ENGINEERING, NOVI SAD
- NATIONAL SOCIETY OF PROCESSING AND ENERGY IN AGRICULTURE

ORGANIZATORI KONFERENCIJE:

- UNIVERZITET U NOVOM SADU, POLJOPRIVREDNI FAKULTET DEPARTMAN ZA POLJOPRIVREDNU TEHNIKU, NOVI SAD
- NACIONALNO DRUŠTVO ZA PROCESNU TEHNIKU I ENERGETKU U POLJOPRIVREDI, NOVI SAD,

CONFERENCE CO-ORGANIZERS:

- ISEKI - Food Association
- Institute for Food Technology, Novi Sad.
- Maize Research Institute "Zemun Polje", Zemun,
- Faculty of Technology, Novi Sad,
- Faculty of Technical Science, Novi Sad,

SUORGANIZATORI KONFERENCIJE:

- ISEKI – Food association, Beč, Austrija,
- Institut za prehrambene tehnologije, Novi Sad
- Institut za kukuruz
- "Zemun Polje", Zemun
- Tehnološki fakultet, Novi Sad,
- Fakultet tehničkih nauka, Novi Sad,

CONFERENCE HONORARY COMMITTEE:

- Prof. Dr. Mirko Babić, PTEP honorary president, University of Novi Sad, Serbia,
- Prof. Dr. Nenad Magazin, Dean of the Faculty of Agriculture, University of Novi Sad, Serbia,
- Dr. Jelena Begović, Minister for Science, Technological Development and Innovation of the Republic of Serbia,
- Prof. Dr. Paola Pittia, President of the ISEKI Food Association, Austria,
- Vladimir Galić, Provincial Secretary for Agriculture, Water Management and Forestry, Autonomous Province of Vojvodina, Serbia,
- Prof. Dr. Branko Markoski, Provincial Secretary for Higher Education and Scientific Research, Autonomous Province of Vojvodina, Serbia,
- Dr. Ljubiša Šarić, Director of the Institute of Food Technology, University of Novi Sad, Serbia,
- Dr. Miodrag Tolimir, Director of the Maize Research Institute "Zemun Polje", Serbia,
- Prof. Dr. Dragana Latković, Director of the Institute of Field and Vegetable Crops, Novi Sad, Serbia,
- Prof. Dr. Zita Šereš, Dean of the Faculty of Technology, University of Novi Sad, Serbia.

POČASNI ODBOR KONFERENCIJE:

- Prof. Dr Mirko Babić, Počasni predsednik PTEP, Univerzitet u Novom Sadu, Srbija
- Prof. Dr Nenad Magazin, Dekan Poljoprivrednog fakulteta, Univerzitet u Novom Sadu, Srbija
- Dr Jelena Begović, Ministarka nauke, tehnološkog razvoja i inovacija Republike Srbije
- Prof. Dr Paola Pittia, Predsednica ISEKI Food Association, Austrija
- Vladimir Galić, Pokrajinski sekretar za poljoprivredu, vodoprivredu i šumarstvo, Autonomna Pokrajina Vojvodina, Srbija
- Prof. Dr Branko Markoski, Pokrajinski sekretar za visoko obrazovanje i naučnoistraživačku delatnost, Autonomna Pokrajina Vojvodina, Srbija
- Dr Ljubiša Šarić, direktor Naučnog instituta za prehrambene tehnologije, Univerzitet u Novom Sadu, Srbija
- Dr Miodrag Tolimir, Direktor Instituta za kukuruz "Zemun Polje", Srbija
- Prof. Dr Dragana Latković, Direktor Instituta za ratarstvo i povrtarstvo, Novi Sad, Srbija
- Prof. Dr Zita Šereš, v.d. Dekanka Tehnološkog fakulteta, Univerzitet u Novom Sadu, Srbija

SUPPORTERS:

Ministry of Science, Technological Development
and Innovation Republic of Serbia
Government of the Autonomous
Provincial Secretariat for Higher Education
and Scientific Research,
Secretariat for Agriculture, Water
Management and Forestry

POKROVITELJI KONFERENCIJE:

Ministarstvo nauke, tehnološkog razvoja i
inovacija Republike Srbije,
Vlada AP Vojvodine:
Pokrajinski sekretarijat za visoko obrazovanje i
naučnoistraživačku delatnost,
Sekretarijat za poljoprivredu, vodoprivredu i
šumarstvo

**CONFERENCE ORGANIZING
COMMITTEE:**

Mr. Miladin Kostić, President of the PTEP, Sava-
coop, Novi Sad, Serbia,
Prof. Dr. Milivoj Radojčin, Secretary General of
the PTEP, University of Novi Sad, Faculty of Ag-
riculture, Serbia,
Prof. Dr. Ivan Pavkov, vice dean, University of
Novi Sad, Faculty of Agriculture, Serbia
Prof. Dr. Aleksandra Đukić Vuković, University of
Belgrade, Faculty of Technology and Metallurgy,
Serbia,
Prof. Dr. Siniša Bikić, University of Novi Sad,
Faculty of Agriculture, Novi Sad,
Marko Nenadić dipl.ing, Uljarice Bačka doo Novi
Sad, Serbia,
Dr. Olivera Đuragić, University of Novi Sad, Insti-
tute of Food Technology, Serbia,

**ORGANIZACIONI ODBOR
KONFERENCIJE:**

Mr. Miladin Kostić, predsednik PTEP, Savacoop,
Novi Sad, Srbija
Prof. Dr. Milivoj Radojčin, generalni sekretar
društva PTEP, Poljoprivredni fakultet, Univerzitet u
Novom Sadu, Srbija
Prof. Dr. Ivan Pavkov, prodekan, Poljoprivredni
fakultet, Univerzitet u Novom Sadu, Srbija
Prof. Dr. Aleksandra Đukić Vuković, Tehnološko-
metalurški fakultet, Univerzitet u Beogradu, Srbija
Prof. Dr. Siniša Bikić, Poljoprivredni fakultet,
Univerzitet u Novom Sadu, Srbija
Marko Nenadić dipl.ing, Uljarice Bačka doo Novi
Sad, Srbija
Dr. Olivera Đuragić, Naučni institut za
prehrambene tehnologije Novi Sad, Univerzitet u
Novom Sadu, Srbija

INNOVATIVE THREE-DIMENSIONAL 3D-ESSERTS WITH DIETARY SUPPLEMENTS IN EDIBLE PACKAGING

Jasna HALAMBEK¹, Ivana KOLIĆ¹, Denis KOTARSKI¹, Predrag PUTNIK², Danijela BURSAC KOVAČEVIĆ³, Sandra ZAVADLAV¹

¹Department of Food Technology, Karlovac University of Applied Sciences, Trg J. J. Strossmayera 9, 47000 Karlovac, Croatia

²Department of Food Technology, University North, Trg dr. Žarka Dolinara 1, 48000 Koprivnica, Croatia

³Faculty of Food Technology and Biotechnology, University of Zagreb, Pierottijeva 6, 10000 Zagreb, Croatia

Contact: sandra.zavadlav@vuka.hr

3D food printing is an emerging processing technology poised to have a significant impact on the entire food industry and consumer health. It enables transformation of high-quality food ingredients into special designed, highly customized 3D printed foods, such as “3D-desserts” with edible packaging. One notable application of this technology is the creation of fully edible packaging made from ingredients that are safe for human or pet consumption. Familiarizing consumers with these innovations and demonstrating their relevance to both the human and pet food industry is crucial. A key example of edible and printable material includes desserts with supplemental nutrients tailored to an individual’s dietary needs.

Unlike conventional food, dietary supplements are intended to enhance nutrition by incorporating essential proteins, vitamins, minerals, bioactive compounds, live beneficial microbes, or other beneficial nutrients like methylsulfonylmethane. These advancements in 3D food printing are driving the rise of personalized nutrition. Moreover, 3D printing allows for the personalization of both food and packaging, adapting to individual preferences and dietary requirements. From a societal perspective, public opinion generally supports the development of new food technologies - especially 3D food printing – due to its innovative and visually appealing products. Edible films and coatings have gained significant attention in recent years due to their advantages over synthetic polymer films. Unlike traditional packaging materials, edible films can be consumed along with the packaged product. In addition to serving as effective vapor and gas barriers, they enhance food quality, extend shelf life, and reduce packaging waste. They can also serve as carriers of bioactive compounds, further enhancing the functional properties of food. The combination of “3D-desserts” and 3D-printed edible packaging represents a promising approach to environmental sustainability. By replacing plastic packaging with edible alternatives, 3D food printing can help reduce plastic waste and promote a circular economy.

As part of the HRID project, recipes compatible with 3D food printing technology will be developed and presented to meet specific nutritional and health requirements.

Key words: *dietary supplements, edible packaging, 3D-desserts, 3D food, 3D printing*

Acknowledgment of funding: This work was supported by Karlovac University of Applied Sciences through an internal project: Nutrition innovative three-dimensional 3D-desserts (HRID).

INOVATIVNI TRODIMENZIONALNI 3D-ESERTI S DODACIMA PREHRANI U JESTIVOM PAKIRANJU

*Jasna HALAMBEK¹, Ivana KOLIĆ¹, Denis KOTARSKI¹, Predrag PUTNIK², Danijela
BURSAĆ KOVAČEVIĆ³, Sandra ZAVADLAV^{1*}*

¹*Department of Food Technology, Karlovac University of Applied Sciences, Trg J. J. Strossmayera 9,
47000 Karlovac, Croatia*

²*Department of Food Technology, University North, Trg dr. Žarka Dolinara 1, 48000 Koprivnica,
Croatia*

³*Faculty of Food Technology and Biotechnology, University of Zagreb, Pierottijeva 6, 10000 Zagreb,
Croatia*

Contact: sandra.zavadlav@vuka.hr

3D ispis hrane nova je tehnologija obrade koja će imati značajan utjecaj na cjelokupnu prehrambenu industriju i zdravlje potrošača. Omogućuje transformaciju visokokvalitetnih sastojaka hrane u posebno dizajniranu, visoko prilagođenu 3D ispisanu hranu, kao što su „3D-eserti“ s jestivim pakiranjem. Jedna značajna primjena ove tehnologije je stvaranje potpuno jestivih pakiranja napravljenih od sastojaka koji su sigurni za prehranu ljudi ili kućnih ljubimaca. Upoznavanje potrošača s ovim inovacijama i spominjanje njihove važnosti za prehrambenu industriju i industriju hrane za kućne ljubimce od ključne je važnosti. Ključni primjer jestivog materijala koji se može ispisati uključuje deserte s dodatnim hranjivim tvarima prilagođene prehrambenim potrebama pojedinca. Za razliku od konvencionalne hrane, dodaci prehrani namijenjeni su poboljšanju prehrane uključivanjem esencijalnih proteina, vitamina, minerala, bioaktivnih spojeva, korisnih živih mikroba ili drugih korisnih hranjivih tvari poput metilsulfonilmetana. Ovaj napredak u 3D ispisu hrane pokreće uspon personalizirane prehrane.

Štoviše, 3D ispis omogućuje personalizaciju hrane i pakiranja, prilagođavajući se individualnim preferencijama i prehrambenim zahtjevima. Iz društvene perspektive, javno mnijenje općenito podržava razvoj novih prehrambenih tehnologija - posebno 3D printanje hrane zbog svojih inovativnih i vizualno privlačnih proizvoda. Jestivi filmovi i premazi privukli su značajnu pozornost posljednjih godina zbog svojih prednosti u odnosu na filmove od sintetičkih polimera. Za razliku od tradicionalnih materijala za pakiranje, jestive folije mogu se konzumirati zajedno s pakiranim proizvodom. Osim što služe kao učinkovite parne i plinske barijere, poboljšavaju kvalitetu hrane, produljuju rok trajanja i smanjuju otpadnu ambalažu. Oni također mogu poslužiti kao nosioci bioaktivnih spojeva, dodatno poboljšavajući funkcionalna svojstva hrane. Kombinacija „3D-eserata“ i 3D ispisane jestive ambalaže predstavlja obećavajući pristup održivosti okoliša. Zamjenom plastične ambalaže jestivim alternativama, 3D ispis hrane može pomoći u smanjenju plastičnog otpada i promovirati kružno gospodarstvo.

U sklopu projekta HRID razvit će se i prezentovati recepti kompatibilni s tehnologijom 3D printanja hrane kako bi se zadovoljili specifični prehrambeni i zdravstveni zahtjevi.

Ključne riječi: dodaci prehrani, jestiva ambalaža, 3D hrana, 3D ispis, 3D-eserti

Zahvala za financiranje: Ovaj rad poduprlo je Veleučilište u Karlovcu kroz interni projekt: Hranjivi Inovativni trodimenzijski 3D-eserti (HRID).